



## GENERAL INFORMATION

5-901/5-906 Wizard Color is a three layer-system for passenger cars, motorcycles and fleet. The system gives a special optical effect, high resistance level and hold of gloss.

### MIXING RATIO



1 : 1

**Undercoat: MM 511 or mix MM 511 4 : 1 Wizard Color. Then mix 1 : 1 with Uni Thinner. Spray 1 or 2 coats until covered. Wizard Color: Mix 1 : 1 with Uni Thinner.**

### GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,5	2/29
HE	1,3-1,5	1,6-1,8/23-26

### APPLICATION



3 - 4 coat 25 - 45 µm (1,0-1,8 mil)

**Apply one mist coat if necessary.**

**Spray 3 to 4 single wet coats, if necessary finish with a drop coat at 1 bar. (14,5 psi)**

**Re-coat with suitable clear coat within 8 hours. After 8 hours scuff and re-apply base coat.**

### FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	Until dry	Flash off	-
Dust free	10 - 15 minutes	Dust free	-
Dry to handle	15 - 20 minutes	Dry to handle	-
Dry to tape	15 - 20 minutes	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-



### SUBSTRATES



5-901/5-906 Wizard Color should only be applied over well sanded/scuffed and degreased primed bare steel, primed aluminium and primed plastic. Well sanded GRP, OEM primer and old paint systems in good condition.

**Please make sure you choose a suitable primer/surfacer by checking the TDS of the primer/surfacer.**

### POT LIFE AT 20°C / 68°F



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### FINISHING MATERIALS



All DeBeer applicable clear coats.

### COMPONENTS



1-141 Uni Thinner Fast  
1-151 Uni Thinner Medium  
1-161 Uni Thinner Slow  
1-181 Uni Thinner Ultra Slow

### ADDITIVES



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### SURFACE PREPARATION



Pre clean the surface with 1-951 Silicone Remover wipe on and wipe dry. Sand surface with P400 or finer grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with 1-951 Silicone Remover wipe on and wipe dry.



**Mask entire vehicle to eliminate unwanted overspray.**

### NEXT LAYER



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### PHYSICAL DATA

PHYSICAL DATA 5-901/5-906 WIZARD COLOR		
Chemical Base	Special physically drying resins	
Physical Properties	Viscosity (RTS)	15 - 17 Dincup 4 / 20°C
	Specific Gravity (kg/l)	0,926
	Flash Point Closed Cup	23°C to 25°C / 73,4°F to 77°F
	Volume % Solids	12
	Economy	6 m <sup>2</sup> /L/20 µm
		240 ft <sup>2</sup> /Gal/0,8 mil
	Gloss	-
Colour	-	



**DEBEER**  
REFINISH

**5-901/5-906**  
Wizard Color

## PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

[https://sds.de-beer.com/en/debeer/choose\\_localization](https://sds.de-beer.com/en/debeer/choose_localization)

## CLEAN UP



1-051 Gun Cleaner

## STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



## NOTES

**Specific information for use in Europe (EU): This product (ready for use) is not VOC compliant. Please refer to VOC declaration (2004/42/EC).**